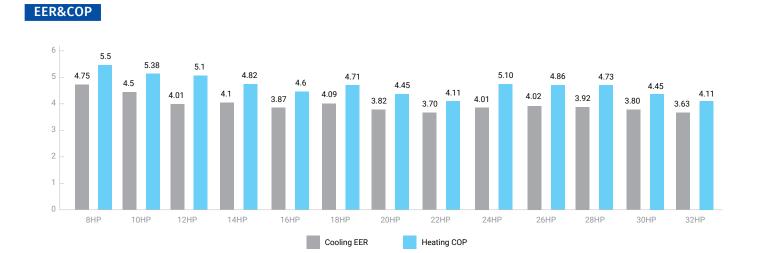


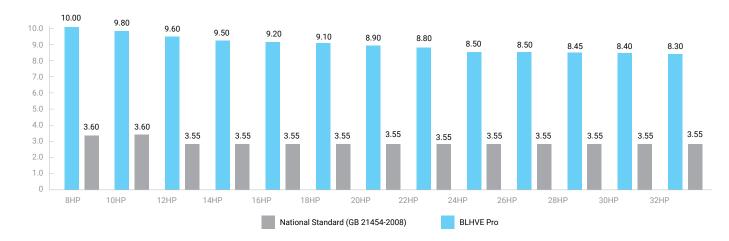
VRF SYSTEM



Capacity	8HP 25.2kW	10HP 28kW	12HP 33.5kW	14HP 40kW	16HP 45kW	18HP 50kW	20HP 56kW	22HP 61.5kW	24HP 67kW	26HP 73kW	28HP 78.5kW	30HP 85kW	32HP 90kW
Compressor	DC	DC	DC	DC	DC	DC	DC	DC	DC+DC	DC+DC	DC+DC	DC+DC	DC+DC
Fan motor	DC	DC	DC	DC	DC	DC+DC	DC+DC	DC+DC	DC+DC	DC+DC	DC+DC	DC+DC	DC+DC



IPLV(C)





VRF SYSTEM

COMBINATION TABLE

HP	Cooling Cap. [kW]	8HP	10HP	12HP	14HP	16HP	18HP	20HP	22HP	24HP	26HP	28HP	30HP	32HP
8	25.2	•												
10	28		•											
12	33.5			•										
14	40				•									
16	45					•								
18	50						•							
20	56							•						
22	61.5								•					
24	67									•				
26	73										•			
28	78.5											•		
30	85												•	
32	90													•
34	95					•	•							
36	100						••							
38	106.5					•			•					
40	111.5						•		•					
42	117.5							•	•					
44	123							-	••					
46	128.5								•	•				
48	134								-	••				
40 50	140								•			•		
50									•					
	145.5									•		•		
54	152									•			•	
56	157									•				•
58	163										•			•
60	168.5											•		•
62	175												•	•
64	180													••
66	184.5								•••					
68	190								••	•				
70	195.5								•	••				
72	201.5								••			•		
74	207						•					••		
76	212.5									••		•		
78	218.5								•			••		
80	224									•		••		
82	230										•	••		
84	235.5											•••		
86	242											••	•	
88	247											••		•
90	253										•			••
92	258.5											•		••
94	265												•	••
96	270													•••

*Note: Max. 4 outdoor units can be freely combined to become a larger unit, the maximum capacity of single system is 96HP, when 4 outdoor units are combined, the single unit capacity can not exceed 24HP.



VRF SYSTEM

REFRIGERANT PIPING

The total pipe	The longest pipe Height difference		Height difference	Height difference between	Length from first indoor	Communication wire
length	length Outdoor unit above		Outdoor unit below	indoor units	distributor to last indoor unit	length
1000 m	200 /240m	<100m	<110m	40m	90 m	can be up to 1000m

FEATURES

LONG DISTANCE REMOTE CONTROL

• Long distance remote control by phone or tablet.

MALFUNCTION FORECASTING

- Thanks to the AI cloud server, malfunction can be forecasted when system running parameter is abnormal.
- Technician can be sent to site to check the system before it stops.



Temperature Tremperature Trempe

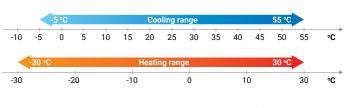
REFRIGERANT COOLING DESIGN

• We use refrigerant to cool down inverter modular board to keep it in a safe condition even when outdoor temperature is up to 55°C.



WIDE OUTDOOR OPERATION RANGE

- Due to EVI technology, BLHVE PRO heating performance increased by 35% compare to conventional VRF system.
- \bullet Due to EVI technology, BLHVE PRO still has 85% of rated capacity even in -15°C.



*Based on GBLHVE internal test report

POWER SAVING MODE

• According to power usage, realize 7-level power limit setting.



REFRIGERANT STATUS DETECTION

- Built-in with smart refrigerant auto check function, which can give suggestion about refrigerant status.
- Different code means different refrigerant status:



13 Extremely insufficient
12 Insufficient
11 Slightly insufficient
0 Normal
1 Slightly excess
2 Overmuch



VRF SYSTEM

MORE INDOOR UNITS

• Max. 100 Indoor units can be connect in ONE system.

64 Indoor units

ELECTRICAL LOCK FUNCTION (OPTIONAL)

- In case of end user doesn't pay as contract, electrical lock function can be used to stop VRF system, and end user can not start the system without permission.
- System can be unlock with password by authorized technician.



WIRELESS COMMUNICATION (OPTIONAL)

- Wireless communication between indoor units.
- Wireless communication between indoor unit and outdoor unit.



ONLINE DIAGNOSIS

• Technician can do the commissioning & diagnosis by phone or tablet online.



SERVICE WINDOW ON FRONT COVER

• Thanks to the service window, checking outdoor units status and setting is now easy, no need to remove the front cover.

AUTO CHARGING REFRIGERANT (OPTIONAL)

• BLHVE PRO can customize with auto refrigerant charging function, additional solenoid valve will be added in gas pipe, and outdoor unit will control the valve to charge refrigerant.

Thanks to the service window, checking outdoor units status and setting is now easy, no need to remove the front cover. Error code check Function setting Commissioning





13 BASIC MODULES



MAXIMUM 96HP

- Max. 3 outdoor units can be freely combined to become a larger unit. The maximum capacity of single system is 96HP.
- *:when 4 outdoor units are combined, the single unit capacity can not exceed 24HP.





VRF SYSTEM

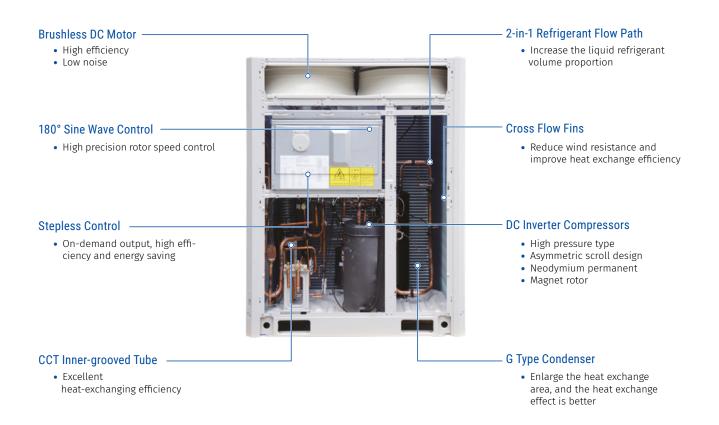
ADVANTAGES

HIGH EFFICIENCY

LOW CARBON LIFE ADVOCATE

Blauberg always focus on low-carbon energy-saving products development, and spare no effort for technological research and development, to become a practitioner and advocate of low-carbon technology!

CORE TECHNOLOGIES MAKE HIGH EFFICIENCY





VRF SYSTEM

HIGH EFFICIENCY DC INVERTER COMPRESSOR

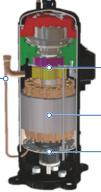
- From Hitachi, a well-known inverter compressor manufacturer.
- R410a ECO friendly refrigerant.
- Small torque fluctuation, low vibration and quiet operation.
- High efficiency due to its patent internal structure design.
- Internal oil circulation structure.
- High reliability.
- Wide rotation speed range.
- Neodymium permanent magnet rotor, has powerful magnetic force, large torque and high efficiency.
- Concentrated winding, improving low frequency effciency.
- High pressure chamber.
- Has small suction superheat and high refrigerant volume effciency.
- Has large refrigerant discharge buffer volume, low vibration and noise.

Neodymium permanent magnet rotor

Powerful magnetic force, large force moment and high efficiency

Neodymium permanent magnet





Vapor injection pipe, better performance in low temperature.

High strength bearing, high rigidity shell.

Wide frequency range.

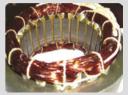
Build in oil pump, active oil supply when compressor is running.

Concentrated winding

Magnetic efficiency is 12% higher than distributed winding



Concentrated winding



Distributed winding

HIGH EFFICIENCY DC MOTOR

- High efficiency DC fan motor is from well-known brand.
- Low noise and high efficiency because of high-
- density wire winding engineering.

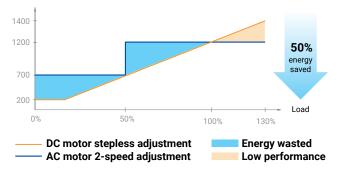
Ferrite magnet

• Brushless with built-in sensor.



STEPLESS CONTROL

• DC fan motor can be stepless contolled by outdoor PCB according to system's operating pressure. And it is able to reduce the energy onsumption and maintain the system in the best performance.



180° SINE WAVEFORM CONTROL

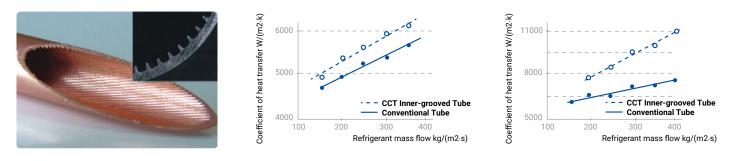
• The perfect combination of 180° Sine waveform rotor frequency drive control technology and excellent IPM inverters, reduces the reactive loss of motordriven, increases motor efficiency by 12%.





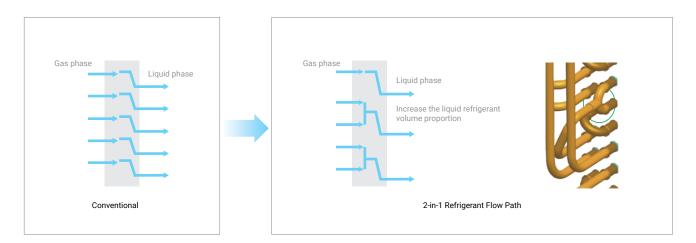
CCT INNER-GROOVED TUBE

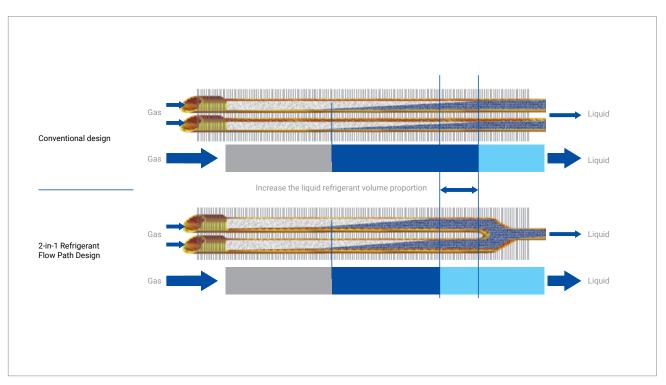
• CCT (Continuous Cooling Transformation)inner-grooved copper tube has high thermometic conductivity. This inner-grooved fins break the refrigerant flow boundary layer to enhance refrigerant disturbance to increase heat-exchanging efficiency.



2-IN-1 REFRIGERANT FLOW PATH DESIGN

• CCT (Continuous Cooling Transformation)inner-grooved copper tube has high thermometic conductivity. This inner-grooved fins break the refrigerant flow boundary layer to enhance refrigerant disturbance to increase heat-exchanging efficiency.

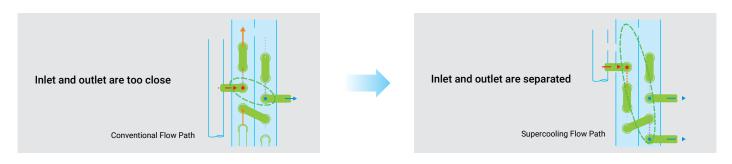






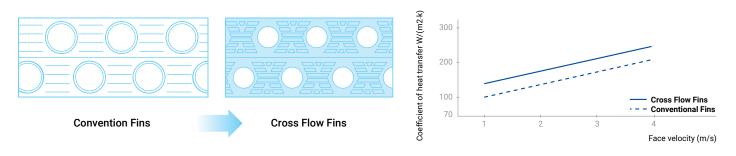
SUPERCOOLING FLOW PATH DESIGN

• Supercooling flow path design, separates the refrigerant inlet and outlet, increase the supercooling degree, reduce the effect of high temperature inlet gas refrigerant to low temperature outlet liquid refrigerant, therefore, the system efficiency will be greatly increased.



CROSS FLOW FINS

- Have low air resistance and great heat transfer coefficient.
- Frosting improved, frost on the heat-exchanger will be well-distributed, easyfor defrosting.

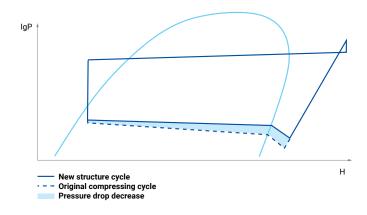


LOW RESISTANCE INTERNAL PIPING

Thanks to the optimization pipeline design, 5% pressure drop are reduced.
 EER and COP increase, because of evaporating temperature increase and compressor work decrease.

THE PHE ECONOMIZER

- PHE Economizer technology provide an additional sub cooling.
- Improved heat exchanger+PHE economizer+Optimized control logic.
- Heating performance highly increased.







VRF SYSTEM



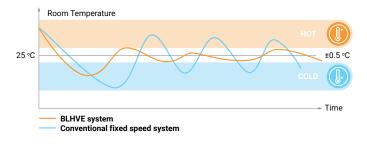
LIVABLE ENVIRONMENT CREATOR

Blauberg focuses on starting point of CAC system: create a friendly, comfortable and pleasant living environment as always. DC inverter VRF system's comfort technologies include quick cooling and heating, precise temperature control, low noise, use environmental friendly refrigerant and so on, we strive to create livable environment for users.



OUTSTANDING COMFORT ABILITY

- BLHVE system has excellent cooling&heating performance thanks to the high efficiency DC fan motor, DC compressor and optimized refrigerant flow control logic.
- Precisely room temperature control by adopting 2000 pulse EXV. Indoor temperature fluctuations can be maintained within 0.5 °C, providing outstanding comfort ability.



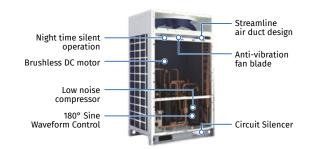
WIDE OPERATION RANGE

• BLHVE PRO has a wide ambient temperature operation range, cooling at -5 - 55 °C, and heating at -30 - 30 °C.



7 IMPROVEMENTS TO REDUCE NOISE

• Maximum 10 dB(A) of operating sound decrease.



SNOW-PROOF FUNCTION

 In the cold weather, outdoor fan will start to run for a while at intervals to prevent the snow to accumulate on fan blade, because accumulated snow will freeze and block fan blade rotating, even worse it will damage the motor.

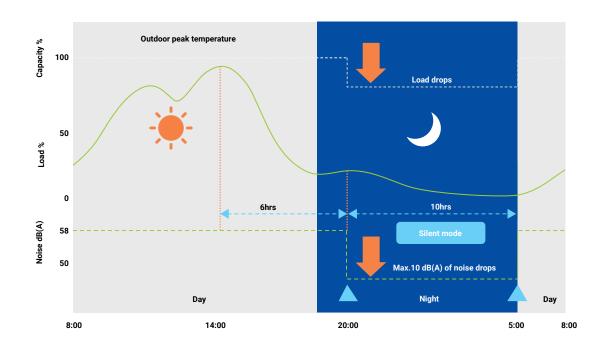




SILENT MODE, NIGHT TIME NOISE CONTROL

• Compressor and fan motor rotating speed can be reduced to lower the noise at night.

• Maximum 10 dB(A) decrease.



LOW NOISE FAN BLADE

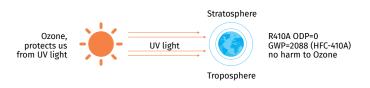
• Fan blade with 7 noise reduction design, effectively reduce the noise while operation.

- Front edge curve design
- Thickened front edge design
- Outer edge turn over design
- Bionic fan blade design
- Concave fan blade design
- Anti-resonance design
- Tail edge cut design



ENVIRONMENT FRIENDLY

• Refrigerant R410A(HFC), low carbon footprint, no harm to Ozone.



3-STAGE BACKUP FUNCTION



Module backup function. When some modules are failure, the others can keep running by simply settings.



Compressor backup function When one compressor is failure, the other one can keep running by simply settings.



Fan motor backup function. When one fan motor is failure, the other one can keep running by simply settings.



ALL OUTDOOR UNITS CYCLE OPERATION

- In one combination system, any outdoor unit can run as master unit.
- Cycle operation equalizes the running time of the outdoor units, greatly extending the lifespan of outdoor units in one system.



INTELLIGENT DEFROSTING PROGRAM. 5 SPECIAL DEFROSTING MECHANISMS

- The dedicated temperature sensor monitors the temperature of the condenser coil of the outdoor unit in real time, intelligently selects the defrost mechanism and judges the timing of defrost, effectively prolongs the normal heating time, improves comfort, and achieves energy-saving effects.
 - Normal temperature and low humidity defrosting mechanism.
 - Normal temperature and high humidity defrosting mechanism.
 - Low temperature and low humidity defrosting mechanism.
 - Low temperature and high humidity defrosting mechanism.
 - Ultra-low temperature environment defrosting mechanism.

Defrost Curve

- Program starts only when unit needs to. Whereas conventional unit's defrosting timing & duration is fixed, causing fluctuations in temperature and personal comfort. Conventional unit's defrosting timing & duration is fixed.
- Intelligent defrosting program starts according to heat exchanging efficiency & capacity change due to the frost. Less temperature fluctuations, people feel morecomfortable.

REMOTE ON/OFF CONTROL FUNCTION

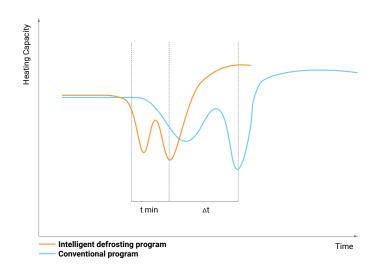
- Indoor units standard build in with ON/OFF control port.
- It can be used for hotel card control and also can be used for long distance remote ON/OFF control. And no need additional hotel VRF indoor unit control module.
- When contactor is open (card pulled out), indoor unit will be off can not be controlled, current running parameters will be saved in indoor PCB.
- When contactor is close (card insert), indoor unit will recover previous running state.

Remote ON/OFF control port

IDU AND ODU POSITIONING FUNCTION

• Turn on the positioning function through the controller, and all the IDU and ODU of the same system will beep through the built-in buzzer. This is convenient for quick positioning during system commissioning, troubleshooting and after sales maintenance.







VRF SYSTEM



ADJUSTABLE OUTDOOR FAN STATIC PRESSURE

simpler and easier.

- Thanks to DC fan motor, the external static pressure of outdoor fan is adjustable.
- Outdoor units can be installed in the service floor or facility room.
- Maximum ESP 80 Pa.



TOUCH SCREEN WIRED CONTROLLER

- Air filter cleaning reminding function.
- Touch screen with black back-
- ground and blue light
 Ultra thin body and stylish design meet high-end environments.
- On/off, temperature setting, fan speed setting, mode setting, timer and check function.



ADDRESSING METHODS

- 2 addressing methods:
- Automatically addressing: system will distribute address to indoor unit automatically.
- Manually setting by wired controller
- or wireless remote controller.
 o Addressing method can be selected easily by adjusting the switch on outdoor PCB.



AUTOMATIC ADDRESSING

- Automatic addressing will reduce artificial faults by 35% and 5% manual works.
 - 54% system failure were caused by communication faults.
 - 65% communication faults were caused by address problems.
 - Most of the address problems were: address setting forgotten wrong settings, address repeat.

NEW WIRED CONTROLLER

- Bidirectional communication. Indoor unit's operating parameters (error code, temperature, address) can be inquired and displayed on the controller by adjusting the switch on outdoor PCB.
- Compact design.
- Timer function.
- User can check the error code and inquiry unit status very easy, safe and convenient.







VRF SYSTEM

DIGITAL DISPLAY ON THE PCB

- Digital display on the PCB, it can show system's operation status and error codes.
- Record error code list at main PCB chip, easy for service people to check.



SERVICE WINDOW

Auto priority

(Default Setting)

 Thanks to the service window, checking outdoor unit's status and setting is now easy, no need to remove the electric control box cover.

Heating

priority

Cooling

priority



VIP unit priority

+AUTO priority

Error Code Check

Heating

only

Cooling

only

MODE RESTRICTION

- 6 kinds of mode restriction.
 - Auto priority(Default Setting).
 - Cooling(or heating)priority mode.
 - Cooling only(or heating only)mode.
 - VIP unit priority+AUTO priority mode.
- Mode restriction function can be selected on the outdoor PCB.

5-STAGE OIL CONTROL



HUMANIZED INTERNAL STRUCTURE

- All key components are designed to close to outside, it is convenient for repair and replacement.
- Thanks to the new balance technology, gas balance pipe does no longer exist, brazing points and leaking risk are decreased.



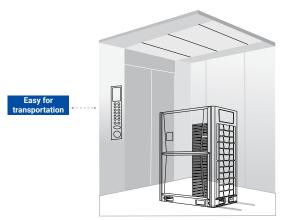
3-PHASE POWER PROTECTOR(OPTIONAL)

• Protect the outdoor unit from instable voltage.



EASY INSTALLATION

 Easy for the outdoor unit to transport to roof floor by elevator due to its compact size.



360° PIPE CONNECTION

- The outlet pipe of the outdoor unit can be extended
- to all directions through the bottom space;
- No outlet pipe on the front can improve the aesthetics of installation.





VRF SYSTEM

TECHNICAL DATA

Model Name			BLHVE-S252-O/3R1A	BLHVE-S280-O/3R1A	BLHVE-S335-O/3R1A	BLHVE-S400-O/3R1A	BLHVE-S450-O/3R1A	BLHVE-S500-O/3R1				
Power Supply			380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz				
		HP	8HP	10HP	12HP	14HP	16HP	18HP				
	Conscitu	kW	25.2	28.0	33.5	40.0	45.0	50.0				
	Capacity	Btu/h	86000	95500	114000	136500	153500	170600				
Cooling		RT	7.2	8.0	9.5	11.4	12.8	14.2				
	Rated current	Α	9.04	11.30	14.51	18.10	21.60	23.29				
	Power input	kW	5.31	6.22	8.35	9.76	11.63	12.22				
	EER	w/w	4.75	4.50	4.01	4.10	3.87	4.09				
	kW		27.4	31.5	37.5	45.0	50.0	56.0				
	Capacity	Btu/h	93500	107500	128000	153500	170600	191000				
lleating		RT	7.8	9.0	10.7	12.8	14.2	16.0				
Heating	Rated current	Α	8.93	11.25	14.34	18.00	20.25	22.61				
	Power input	kW	4.98	5.86	7.35	9.34	10.87	11.89				
	COP W/W		5.50	5.38	5.10	4.82	4.60	4.71				
Max. input con	sumption	kW	13.4	14.3	14.8	18.3	18.8	22.0				
Max. Current		Α	23.1	24.7	25.5	30.8	31.7	37.4				
Capacity adjus	tment range			1	50%~	130%		1				
	Quantity				-							
Compressor	Туре		Scroll Compressor									
	Brand		НТАСНІ									
	Туре			R410a								
Refrigerant	Volume	Kg	9	9	11	14	14	15				
	Throttle type				E)		1010 1710 010					
Dimension (WxHxD)	Net	mm	990x1740x840	990x1740x840	990x1740x840	1340x1740x840	1340x1740x840	1340x1740x840				
(WAILAD)	Packing	mm	1060x1900x910	1060x1900x910	1060x1900x910	1410x1900x910	1410x1900x910	1410x1900x910				
Weight	Net	Kg	228	228	230	275	275	285				
.	Gross	Kg	240	240	242	293	293	303				
Outdoor sound		dB(A)	58	58	60	60	61	62				
Max. operating	range	Мра	4.5	4.5	4.5	4.5	4.5	4.5				
Pipe size	Liquid pipe	mm	Ø 12.7	Ø 12.7	Ø 12.7	Ø 15.88	Ø 15.88	Ø 15.88				
	Gas pipe	mm	Ø 22.2	Ø 22.2	Ø 22.2	Ø 28.6	Ø 28.6	Ø 28.6				
	Total pipe length	m			10	00						
	ODU to farthest IDU (Acual length)	m			20	00						
Max. pipe length	ODU to farthest IDU (Equivalent length)	m			24	10						
	1st IDU distributor	m		40/90								
	to farthest IDU Between ODU & IDU	m			1(00						
Max. vertical	(ODU above IDU) Between ODU & IDU				1'							
length	(ODU below IDU) Between IDUs	m m			4							
	Between ODUs	m										
			1									
Cooling	Outdoor side	°C				·55						
5	Indoor side	°C			16-							
Heating	Outdoor side	°C				~30						
3	Indoor side	°C 16~32										

1 Cooling operating temperature range is from -5 to 55 (It can be customized down to -10). Heating operating temperature range from -30 to 30.

2 The cooling conditions: indoor side 27 (80.6) DB, 19 (60)WB outdoor side 35 (95) DB.

3 The heating conditions: indoor side 20 (68) DB, 15 (44.6)WB outdoor side 7 (42.8) DB.

4 Sound level: measured at a point 1 m in front of the unit at a height of 1.5 m. During actual operation, these values are normally somewhat higher as a result of ambient conditions.

5 The above data may be changed without notice for future improvement on quality and performance.



VRF SYSTEM

Model Name			BLHVE-S560- O/3R1A	BLHVE-S615- O/3R1A	BLHVE-S670- O/3R1A	BLHVE-S730- O/3R1A	BLHVE-S785- O/3R1A	BLHVE-S850- O/3R1A	BLHVE-S900- O/3R1A				
Power Supply			380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz	380~415V/3N/ 50&60Hz				
		HP	20HP	22HP	24HP	26HP	28HP	30H	32HP				
	6	kW	56.0	61.5	67.0	73.0	78.5	85.0	90.0				
	Capacity	Btu/h	191000	209800	228600	249100	267800	290000	307100				
Cooling		RT	16.0	17.5	19.1	20.8	22.3	24.2	25.6				
	Rated current	Α	26.10	29.06	29.09	32.59	36.13	40.36	44.73				
	Power input	kW	14.66	16.62	16.71	18.18	20.03	22.37	24.79				
	EER	w/w	3.82	3.70	4.01	4.02	3.92	3.80	3.63				
		kW	63.0	69.0	75.0	81.5	87.5	95.0	100.0				
	Capacity	Btu/h	214900	235400	255900	278100	298600	324100	341200				
Heating		RT	18.0	19.7	21.3	23.2	24.86	27.0	28.4				
neating	Rated current	Α	25.70	28.40	28.65	30.28	33.38	38.52	43.9				
	Power input	kW	14.16	16.80	14.72	16.78	18.50	21.35	24.33				
	СОР	w/w	4.45	4.11	5.10	4.86	4.73	4.45	4.11				
Max. input con	sumption	kW	24.4	25.0	26.2	30.7	30.7	35.8	37.7				
Max. Current	Max. Current A		41.1	42.1	43.2	50.8	51.8	60.4	63.6				
Capacity adjus	tment range					50%~130%							
	Quantity			1 2									
Compressor	Туре		Scroll Compressor										
	Brand		HITACHI										
			R410a										
Refrigerant	Туре		16	16	16		20	00	22				
Reingerant	Volume	Kg	16	10	16	20 EXV	20	23	23				
	Throttle type		1340x1740x840	1340x1740x840	1990x1740x840		1990x1740x840	1000-1740-040	1000-1740-040				
Dimension (WxHxD)	Net	mm			2060x1900x910	1990x1740x840 2060x1900x910	2060x1900x910	1990x1740x840	1990x1740x840				
· ·	Packing	mm	1410x1900x910 290	1410x1900x910 297		433		2060x1900x910 480	2060x1900x910 480				
Weight	Net	Kg	308	315	388 406	452	433 452	400	480				
Outdoor sound	Gross	Kg		63									
		dB(A)	63 4.5		62 4.5	63	63 4.5	64	64				
Max. operating	Tange	Мра		4.5		4.5		4.5	4.5				
Pipe size	Liquid pipe	mm	Ø 15.88	Ø 15.88	Ø 15.88	Ø 15.88	Ø 15.88	Ø 15.88	Ø 15.88				
	Gas pipe	mm	Ø 28.6	Ø 28.6	Ø 28.6	Ø 35.0	Ø 35.0	Ø 35.0	Ø 35.0				
	Total pipe length	m				1000							
Max. pipe	ODU to farthest IDU (Acual length)	m				200							
length	ODU to farthest IDU (Equivalent length)	m				240							
	1st IDU distributor to farthest IDU	m				40/90							
	Between ODU & IDU (ODU above IDU)	m				100							
Max. vertical length	Between ODU & IDU (ODU below IDU)	m	110										
J	Between IDUs	m				40							
	Between ODUs	m				0							
	Outdoor side	°C				-5~55							
Cooling	Indoor side	۰C				16~32							
	Outdoor side	°C				-30~30							
Heating			-30~30 16~32										